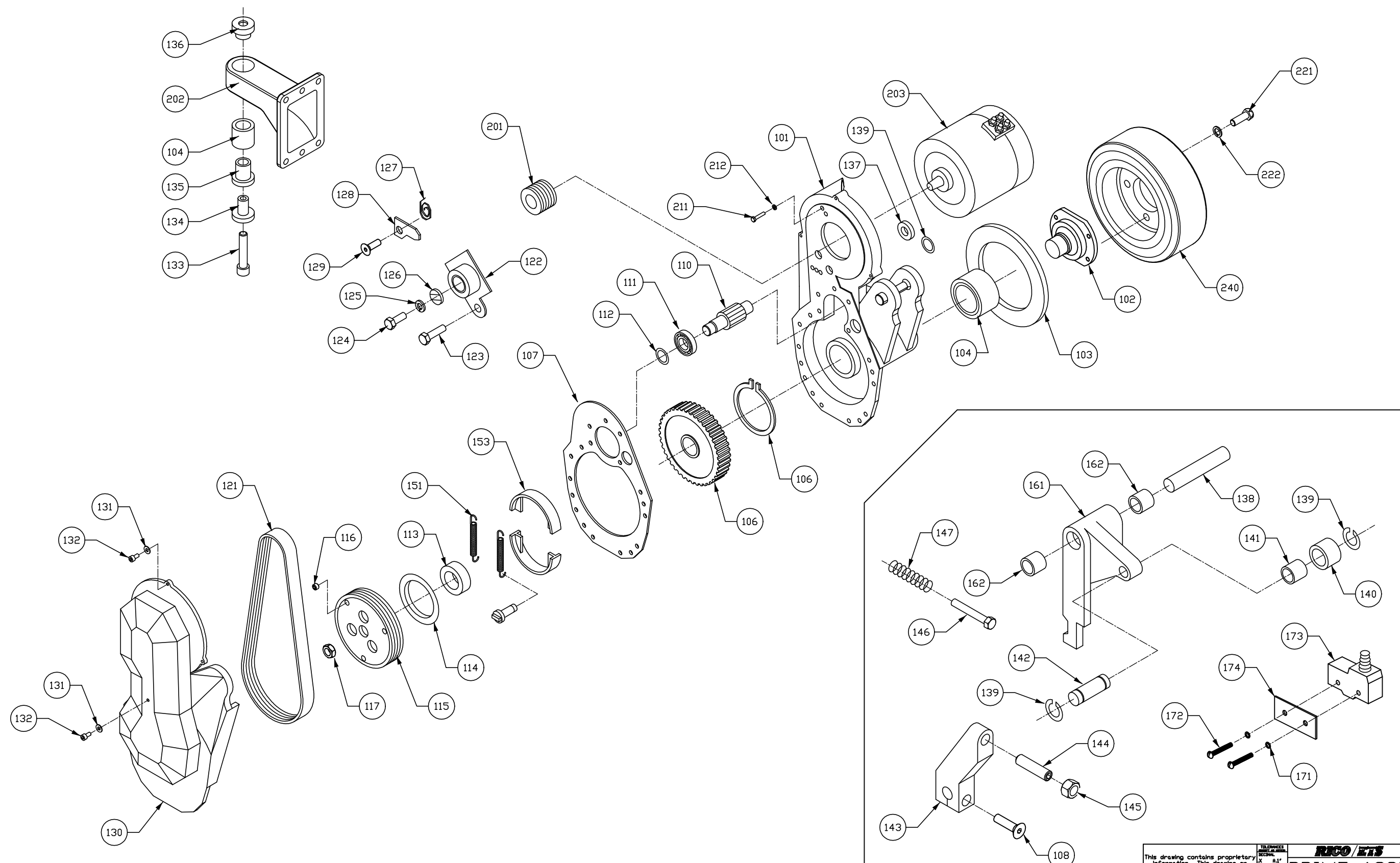


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



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SCALE: X ±.1"	DRIVE ASSY
XX ±.04"	NTS
XXX ±.010"	COMMON
DATE: 11/14/02	MULTI



COMPLETE DRIVE ASSY
P/N: 05250001

DET	DRAWING No.	DESCRIPTION	QTY
101	HFD650441	HOUSING	1
102	HFD489007	WHEEL SHAFT	1
103	HFD473024	THREAD PROTECTIVE SHIELD	1
104	HFD487716	TAPER ROLLER BEARING	2
105	HFD0630502034	CIRCLIP	1
106	HFD660277	HELICAL GEAR	1
107	HFD660468	COVER, COMPLETE	1
108	HFD488406	TORX-SCREW	15
109	HFD487547	NEEDLE BUSHING	1
110	HFD489003	PPINION SHAFT	1
111	HFD006065	GROOVE BALL BEARING	1
112	HFD105685	O-RING	1
113	HFD660416	SEALING RING	1
114	HFD660440	GREASE DAM	1
115	HFD662395	BRAKE DRUM, COMPLETE	1
116	HFD0631610010	SET SCREW	3
117	HFD389270	GROOVE NUT	1
118	HFD0630501012	CIRCLIP	1
119	HFD489798	BOLT	1
120	HFD489884	COLLAR BUSHING	1
121	HFD660430	POLY-V-BELT	1
122	HFD489944	TENSION REOLLER	1
123	HFD650092	DISTANCE SCREW	1
124	HFD0636010092	HEX SCREW	1
125	HFD0630001012	WASHER	1
126	HFD660475	WASHER	1
127	HFD489888	TORSION SPRING	1
128	HFD489799	DETENT PAWL	1
129	HFD0636413023	SLOTTED PAN HEAD SCREW	1
130	HFD489880	COVER	1
131	HFD0630001086	WASHER	2
132	HFD488467	SOCKET HEAD SCREW W/COLLAR	2
133	HFD0636101203	SOCKET HEAD SCREW	1
134	HFD489656	CENTERING DISC	1
135	HFD489654	COLLAR BUSHING	1
136	HFD490173	SUPPORTING RING	1
137	HFD372019	COLLAR BUSHING	2



COMPLETE DRIVE ASSY
P/N: 05250001

DET	DRAWING No.	DESCRIPTION	QTY
138	HFD0631302152	DOWEL PIN	1
139	HFD0630504007	LOCK WASHER	2
140	HFD490256	BUSHING	1
141	HFD422384	BUSHING	1
142	HFD490257	BOLT	1
143	HFD490253	BRAKE LEVER	1
144	HFD0631620016	SLOTTED SET SCREW	1
145	HFD0637006015	HEX NUT	1
146	HFD485463	SPRING BOLT	1
147	HFD489053	PRESSURE SPRING	1
150	HFD489946	BRAKE, COMPLETE	1
151	HFD487537	TENSION SPRING	2
152	HFD489129	TOGGLE BOLT	1
153	HFD662058	BRAKE BLOCK	1
160	HFD660386	BRAKE DRUM, COMPLETE	1
161	HFD660256	OPERATING LEVER	1
162	HFD661921	BUSHING	2
170	HFD660422	ELECTRIC SWITCH, COMPLETE	1
171	HFD0630010027	WASHER	2
172	HFD661920	HEX SCREW	2
173	41010013	ELECTRIC SWITCH	1
174	HFD660434	SHEET	1
201	HFD489009	PINION	1
202	HFD489742	SUPPORT	1
203	HFD489126	ELECTRIC MOTOR	1
210	HFD489037	MOUNTING PARTS DC-MOTOR, COMPLETE	1
211	HFD0636015026	HEX SCREW	4
212	HFD104045	WASHER	4
220	HFD489035	MOUNTING PARTS, DRIVE WHEEL	1
221	HFD0636016012	HEX SCREW	4
222	HFD0630302021	SPRING WASHER	4
230	HFD489980	MOUNTING PARTS, HANDLE ROOT	1
231	HFD490365	CAM	1
232	HFD490097	AXEL	1
233	HFD488406	TORX-SCREW	1
234	HFD0637006015	HEX NUT	1
240	HFD471914	DRIVE WHEEL	1